

PRODUCT DATA SHEET



Cem-FIL® 70

AR Chopped Strands for Rendering Mortars

PRODUCT DESCRIPTION

Cem-FIL[®] **70** is a special purpose AR glass fiber chopped strand designed for mixing with cement and other materials where a high degree of dispersion of the fibers is needed.

PRODUCT APPLICATION

Cem-FIL® 70 is typically used in the modification of specialist mortars and industrialized processes.



Cem-FIL® **70** chopped strands have a sizing system which is water dispersible, allowing full dispersion into individual filaments when mixing in an aqueous environment. It is mainly used in renders and mortars.

ADVANTAGES AND BENEFITS

- Excellent workability
- Control and prevention of cracking in fresh concrete
- Improves the thixotropy of the mortar, making it easy to apply
- High dispersion: 100 million of filament per Kg in fiber length 12 mm
- Safe and easy to handle
- · Virtually invisible on the finished surface

FEATURES (nominal values)

Fiber length	Filament Diameter (ISO 1888:2006)	Loss on Ignition (%) (ISO 1887 : 1995)	Moisture (%) (ISO 3344 : 1997)
3 - 6 - 9 - 12 mm / 1/8 " - 1/4" - 3/8" - 1/2" inches	20 μm / 0.00078"	0.60	0.50 max

Electrical Conductivity: Very low
Specific Gravity: 2.68 g/cm³
Material: Alkali Resistant Glass*
Softening point: 860°C • 1580°F

• Chemical Resistance: Very high

Modulus of elasticity: 72 GPa •10x10⁶ psi
Tensile Strength: 1,700 MPa • 250 x 10³ psi

^{*} Our fibers are manufactured with high Zirconium content in compliance with ASTM C1666/C 1666/M-07 and EN 15422 and under the recommendations of PCI and GRCA

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HOW TO USE - DOSAGES

Recommended dosage is in between 0.02 to 0.2%, or 0.5 to 5 kg/m3 (0.8 - 8 lb/cu.yd)

Fibers can be blended and bagged with dry mortar ingredients, or introduced directly to the mixer at the facility or job site.

PACKAGING and STORAGE

Cem-FIL® 70 chopped strands are packed in individual plastic bags (18 Kg).

Cem-FIL® 70 chopped strands should be stored away from heat and moisture, and in their original packaging. The best conditions are:

• Temperature: 15°C - 35°C.

• Humidity: 35% – 65%.

If the product is stored at lower temperatures it is advisable to condition it in the workshop for at least 24 hours before use, to prevent condensation.

QUALITY STANDARDS – CERTIFICATION

- Cem-FIL® 70 fibers are manufactured under a quality Management System approved to ISO 9001.
- Cem-FIL® 70 fibers fufil all the prescribed requirements described in the European Technical Approval ETA-11/0410, attested by the EC-Certificate of conformity 0672-CPD-I 13.15.5. So the CE marking is affixed on the packaging of Cem-FIL® 70 fibers and on the accompanying commercial documents
- Cem-FIL® fibers are not classified as dangerous by the Regulation 1272/2008/EC. For more information, please refer to our Safe Use Instructions Sheet.

Cem-FIL® Customers Service

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