

# **HD1500**

## **Technical Datasheet**

## **Product Description**

**ELOTEX**<sup>®</sup> **HD1500** is a redispersible binder based on a copolymer of vinyl acetate and vinyl versatate.

Protective colloid Polyvinyl alcohol

Additives Mineral anti-block agents

Plasticisers none Solvents none Film-forming agents none

## **Specifications**

Appearance free-flowing, white powder

Bulk density 470 - 570 g/l
Residual moisture maximum 1.0 %
Ash TGA 1000°C 10.5% +/- 1.5 %

pH value 11.0 – 12.0 (as a 10% dispersion in water)

Min. film building temp. + 0°C

Film properties opaque, viscoplastic

## **Application Areas**

Particularly suitable for outdoor use in systems containing cement where good water repellant and low water absorption properties are demanded.

#### Main application areas

- Use in systems with water repelling and waterproofing properties
- Redispersible powder with very broad performance spectrum

## **Key Properties**

#### **During processing**

- Improved processing properties
- Improved water retention capability
- Reduced water demand

#### In the cured state

- High final strengths
- Increased cohesive force (cohesion)
- Increased adhesive bond strengths, in particular on rigid polystyrene foam slabs and mineral wool slabs
- Increased flexural strength and abrasion resistance
- Increased plasticity and flexibility
- Greatly improved freeze-thaw cycling resistance
- Reduced cracking
- Excellent water repelling and waterproofing properties in cement-bound systems
- Marked reduction of water absorption
- Denser, more compact mortar structure
- Very good alkali resistance



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## **Powder Processing**

ELOTEX® redispersible powders can be blended in all commercial positive mixers with other dry additives to produce finished products in powder form. Since ELOTEX® redispersible powders exhibit thermoplastic behaviour, mixing times should be as short as possible, and significant temperature rise caused by strong shear forces should be avoided. All hydraulically and non-hydraulically curing dry mixtures with ELOTEX® redispersible powder may be easily mixed with water before application.

For mixing finished products in powder form, one usually places the required amount of mixing water in a suitable vessel and add the powder mixture under agitation. Too intensive agitation of the mixture may result in unwanted air inclusion. Before application, one should allow the mixture to stand for a short time. Depending on the properties of the other additives, the standing time will be in the range of approx. 1-5 minutes.

## **Packaging and Storage**

Standard packaging: 20 kg paper sacks with polyethylene liners.

Other types of packaging such as Big Bags or silo wagons are possible on request.

As a basic rule it is recommended to store ELOTEX<sup>®</sup> redispersible powder in a dry location at temperatures below 25°C and to process within six months. Sacks that are stored under pressure, damaged or left open for an extended period tend to cause blocking of the redispersible powder.

### **Quality, Safety and Environment**

ELOTEX<sup>®</sup> powders are non-toxic and are unclassified according to Regulation 88/379/EEC. We recommend all individuals using ELOTEX<sup>®</sup> powder, or coming in contact with it, to observe the separate Safety Data Sheets. Our safety specialists will be pleased to advise you regarding safety, health and environmental issues of our products. Akzo Nobel Chemicals AG has been certified according to DIN EN ISO9001 and DIN EN ISO14001.

#### **Product Liability**

The above information and recommendations are based upon our experience and are offered merely for advice. They do not absolve the consumer from making his own tests. Akzo Nobel Chemicals AG, their representatives or distributor organizations have no control over the conditions under which ELOTEX® redispersible powders are transported, stored, handled or used. Responsibility for damage arising from the use of our products cannot be derived from the recommendations given. The observance of any intellectual property rights of third parties is the responsibility of the consumer in each case.

Technical information may not be passed on to any third party without our previous consent.

### Other Information

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